**Model KE 6-2 – Edge deburrer for radii, drill holes, inside and outside edges**

- Ideal for creating clean visible edges
- Handy and powerful device
- Setting the chamfering height without tool
- For machining steel and aluminium
- For deburring radii and drill holes from 20 mm diameter

- With 3-fold turnover plate holder
- Manual feed
- Speed from 3 000 to 6 000 rpm continuously variable

**Technical specifications**

<table>
<thead>
<tr>
<th>Model</th>
<th>KE 6-2</th>
</tr>
</thead>
<tbody>
<tr>
<td>Art. no.</td>
<td>3990007</td>
</tr>
</tbody>
</table>

**Scope of delivery:**

- Plastic case
- 3-fold turnover plate holder 45°
- 1x Cutting plate set consisting of three 4x indexing inserts
- 1x Tool kit
- 1x Side handle

**Accessories KE 6-2**

<table>
<thead>
<tr>
<th>Accessories KE 6-2</th>
<th>Art. no.</th>
</tr>
</thead>
<tbody>
<tr>
<td>1 30° tool holder</td>
<td>3990020</td>
</tr>
<tr>
<td>2 45° tool holder</td>
<td>3990021</td>
</tr>
<tr>
<td>3 Cutting plate set (10 pcs.)</td>
<td>3990022</td>
</tr>
<tr>
<td>4 Guide roller 45°</td>
<td>3990023</td>
</tr>
<tr>
<td>5 Guide roller 30°</td>
<td>3990024</td>
</tr>
</tbody>
</table>
KE 10-2 – Edge deburrer for radii, drill holes, inside and outside edges, up to 10.6 mm chamfer width

- Ideal for ensuring clean visible edges and preparing welds
- Handy and powerful device
- Setting the chamfering height without tool
- For machining steel and aluminium
- For deburring radii and drill holes from 30 mm diameter
- With 6-fold turnover plate holder
- Manual feed
- Speed from 2,300 to 6,500 rpm continuously variable

Model KE 10-2
Art. no. 3990012

Technical specifications

<table>
<thead>
<tr>
<th>Parameter</th>
<th>Value</th>
<th>Optional values</th>
</tr>
</thead>
<tbody>
<tr>
<td>Chamfer angle</td>
<td>45°</td>
<td>30° / 37.5°</td>
</tr>
<tr>
<td>Chamfer width at 45°</td>
<td>0 - 10.6 mm</td>
<td></td>
</tr>
<tr>
<td>Electrical connection</td>
<td>230 V/50 Hz</td>
<td></td>
</tr>
<tr>
<td>Services</td>
<td>1 800 Watts</td>
<td></td>
</tr>
<tr>
<td>Speed (continuously variable)</td>
<td>2 300 - 6 500 rpm</td>
<td></td>
</tr>
<tr>
<td>Dimensions (L x W x H)</td>
<td>485 x 192 x 150 mm</td>
<td></td>
</tr>
<tr>
<td>Weight</td>
<td>6.5 kg</td>
<td></td>
</tr>
</tbody>
</table>

Scope of delivery:

- Plastic case
- 6-fold cutting plate holder 45°
- 1x Cutting plate set consisting of 6 cutting plates
- 1x Tool kit
- 1x Front handle

Accessories KE 10-2
Art. no.
1 Cutting plate set (6 pieces) 3991110
2 Milling head & guide roller 45° 3991111
3 Milling head & guide roller 30° 3991112
4 Milling head & guide roller 37.5° / 45° 3991113
**KE 100 – Edge deburrer for exterior edges, for mobile and stationary use**

- For creating clean visible edges and preparing welds
- Device for stationary or mobile use
- Easy and quick change-over from stationary to mobile use with wing nuts and removable foot
- Tool-free setting of the chamfer depth
- Standard angle settings at 15°, 30° and 45°
- Manual feed
- Patented technology
- Handy and powerful device
- For machining steel, non-ferrous metals and plastics
- Functional arrangement of the handles allows for safe guiding of the device in mobile operation
- Guide plate equipped with adjustable ball heads for smooth running of the workpiece
- Automatic safety shutoff in case of overheating

**Model**

| KE 100 | 3992000 |

**Scope of delivery:**
- Edge deburring device KE 100
- Milling head with cutting plates
- 3 rubber feet
- Workpiece slide

**Technical specifications**

<table>
<thead>
<tr>
<th>Model</th>
<th>KE 100</th>
</tr>
</thead>
<tbody>
<tr>
<td>Art. no.</td>
<td>3992000</td>
</tr>
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</table>

<table>
<thead>
<tr>
<th>Technical specifications</th>
<th>KE 100</th>
</tr>
</thead>
<tbody>
<tr>
<td>Chamfer angle</td>
<td>15° / 30° / 45°</td>
</tr>
<tr>
<td>Chamfer width at 15°</td>
<td>approx. 5 mm</td>
</tr>
<tr>
<td>Chamfer width at 30°</td>
<td>approx. 6 mm</td>
</tr>
<tr>
<td>Chamfer width at 45°</td>
<td>approx. 7 mm</td>
</tr>
<tr>
<td>Electrical connection</td>
<td>230 V</td>
</tr>
<tr>
<td>Services</td>
<td>750 W</td>
</tr>
<tr>
<td>Speed (continuously variable)</td>
<td>2 000 - 5 000 rpm</td>
</tr>
<tr>
<td>Dimensions (L x W x H max.)</td>
<td>360 x 230 x 280 mm</td>
</tr>
<tr>
<td>Weight</td>
<td>10.5 kg</td>
</tr>
</tbody>
</table>

**Accessories**

<table>
<thead>
<tr>
<th>Art. no.</th>
</tr>
</thead>
<tbody>
<tr>
<td>1. Milling head 3992005</td>
</tr>
<tr>
<td>2. Cutting plate set 3992006</td>
</tr>
</tbody>
</table>
3 different standard angle settings 15°, 30° and 45°

- Chamfer width between 5 and 7 mm

- Continuously adjustable speed control supports machining of various materials

- Continuously adjustable chamfer depth setting without tools supported

Stationary use

Suitable for machining metals and plastics.

Acrylic glass  Aluminium  Steel  stainless steel  Brass  Plastic
**KE 16-2** – Edge deburrer for visible edges and weld seam preparation with continuous angle adjustment from 15 to 60°. Also suitable for deburring pipes thanks to adjustable guide rollers on the mounting table

- Ideal for creating clean visible edges and weld preparation
- For machining steel and aluminium
- Handy and powerful device
- Setting the chamfering height without tool
- Also suitable for deburring pipes of 150-350 mm diameter (optionally 300–600 mm) thanks to adjustable guide rollers on the support table
- Continuously adjustable angle adjustment from 0° - 60°
- With two 6-fold turnover plate holders
- Manual feed

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**Technical specifications**

<table>
<thead>
<tr>
<th>Model</th>
<th>KE 16-2</th>
</tr>
</thead>
<tbody>
<tr>
<td>Art. no.</td>
<td>3990017</td>
</tr>
</tbody>
</table>

**Chamfer angle**

- 0° / 15° / 30° / 37.5° / 45° / 60°

**Chamfer width at 0°**

- 21 mm

**Chamfer width at 15°**

- 15.7 mm

**Chamfer width at 30°**

- 16.7 mm

**Chamfer width at 37.5°**

- 17.8 mm

**Chamfer width at 45°**

- 20 mm

**Chamfer width at 60°**

- 18 mm

**Pipe diameter**

- 150-350 mm (optionally 300–600 mm)

**Electrical connection**

- 230 V/50 Hz

**Services**

- 1 100 Watts

**Speed**

- 3 000 rpm

**Dimensions (L x W x H)**

- 503 x 350 x 248 mm

**Weight**

- 20.1 kg

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**Scope of delivery:**

- Plastic case
- 2x 6-fold cutting plate holder
- 1x Cutting plate set consisting of 12 cutting plates
- 1x Tool kit
- 1x Front handle

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**Accessories KE 16-2**

<table>
<thead>
<tr>
<th>Art. no.</th>
</tr>
</thead>
<tbody>
<tr>
<td>1 Milling head</td>
</tr>
<tr>
<td>2 Cutting plate set (12 pieces)</td>
</tr>
<tr>
<td>3 Support plate for pipe Ø 300–600 mm</td>
</tr>
</tbody>
</table>